



MM-9023

High-Purity Standards

Catalogue number: MM-9023

Version No: 1.1

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 06/01/2017

Print Date: 06/01/2017

S.GHS.USA.EN

SECTION 1 IDENTIFICATION

Product Identifier

Product name	MM-9023
Synonyms	MM-9023
Proper shipping name	Corrosive liquid, acidic, inorganic, n.o.s.
Other means of identification	MM-9023

Recommended use of the chemical and restrictions on use

Relevant identified uses	Use according to manufacturer's directions.
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	High-Purity Standards
Address	PO Box 41727 SC 29423 United States
Telephone	843-767-7900
Fax	843-767-7906
Website	highpuritystandards.com
Email	Not Available

Emergency phone number

Association / Organisation	INFOTRAC
Emergency telephone numbers	1-800-535-5053
Other emergency telephone numbers	1-352-323-3500

SECTION 2 HAZARD(S) IDENTIFICATION

Classification of the substance or mixture

Classification	Serious Eye Damage Category 1, Metal Corrosion Category 1, Skin Corrosion/Irritation Category 1A
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Label elements

Hazard pictogram(s)	
SIGNAL WORD	DANGER

Hazard statement(s)

H290	May be corrosive to metals.
H314	Causes severe skin burns and eye damage.

Hazard(s) not otherwise specified

Not Applicable

Precautionary statement(s) Prevention

Continued...

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

Precautionary statement(s) Response

P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Precautionary statement(s) Storage

P405 Store locked up.

Precautionary statement(s) Disposal

P501 Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
7440-05-3	0.5	<u>palladium</u>
7647-01-0	0-0.49	<u>hydrochloric acid</u>
7697-37-2	10	<u>nitric acid</u>
7732-18-5	balance	<u>water</u>

SECTION 4 FIRST-AID MEASURES

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none">▶ Immediately hold eyelids apart and flush the eye continuously with running water.▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.▶ Transport to hospital or doctor without delay.▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none">▶ Immediately flush body and clothes with large amounts of water, using safety shower if available.▶ Quickly remove all contaminated clothing, including footwear.▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none">▶ If fumes or combustion products are inhaled remove from contaminated area.▶ Lay patient down. Keep warm and rested.▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.▶ Transport to hospital, or doctor, without delay.▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. <p>This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)</p>
Ingestion	<ul style="list-style-type: none">▶ For advice, contact a Poisons Information Centre or a doctor at once.▶ Urgent hospital treatment is likely to be needed.▶ If swallowed do NOT induce vomiting.▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.▶ Observe the patient carefully.▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.▶ Transport to hospital or doctor without delay.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to strong acids:

- ▶ Airway problems may arise from laryngeal edema and inhalation exposure. Treat with 100% oxygen initially.
- ▶ Respiratory distress may require cricothyroidotomy if endotracheal intubation is contraindicated by excessive swelling.
- ▶ Intravenous lines should be established immediately in all cases where there is evidence of circulatory compromise.
- ▶ Strong acids produce a coagulation necrosis characterised by formation of a coagulum (eschar) as a result of the dessicating action of the acid on proteins in specific tissues.

INGESTION:

- ▶ Immediate dilution (milk or water) within 30 minutes post ingestion is recommended.
- ▶ **DO NOT attempt to neutralise the acid since exothermic reaction may extend the corrosive injury.**
- ▶ Be careful to avoid further vomit since re-exposure of the mucosa to the acid is harmful. Limit fluids to one or two glasses in an adult.
- ▶ Charcoal has no place in acid management.

- ▶ Some authors suggest the use of lavage within 1 hour of ingestion.

SKIN:

- ▶ Skin lesions require copious saline irrigation. Treat chemical burns as thermal burns with non-adherent gauze and wrapping.
- ▶ Deep second-degree burns may benefit from topical silver sulfadiazine.

EYE:

- ▶ Eye injuries require retraction of the eyelids to ensure thorough irrigation of the conjunctival cul-de-sacs. Irrigation should last at least 20-30 minutes. **DO NOT use neutralising agents or any other additives.** Several litres of saline are required.
- ▶ Cycloplegic drops, (1% cyclopentolate for short-term use or 5% homatropine for longer term use) antibiotic drops, vasoconstrictive agents or artificial tears may be indicated dependent on the severity of the injury.
- ▶ Steroid eye drops should only be administered with the approval of a consulting ophthalmologist).

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 FIRE-FIGHTING MEASURES

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Special protective equipment and precautions for fire-fighters

Fire Fighting	
Fire/Explosion Hazard	<ul style="list-style-type: none">▶ Non combustible.▶ Not considered to be a significant fire risk.▶ Acids may react with metals to produce hydrogen, a highly flammable and explosive gas.▶ Heating may cause expansion or decomposition leading to violent rupture of containers.▶ May emit corrosive, poisonous fumes. May emit acrid smoke.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none">▶ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.▶ Check regularly for spills and leaks.▶ Clean up all spills immediately.▶ Avoid breathing vapours and contact with skin and eyes.▶ Control personal contact with the substance, by using protective equipment.▶ Contain and absorb spill with sand, earth, inert material or vermiculite.▶ Wipe up.▶ Place in a suitable, labelled container for waste disposal.
Major Spills	#

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<ul style="list-style-type: none">▶ Avoid all personal contact, including inhalation.▶ Wear protective clothing when risk of exposure occurs.▶ Use in a well-ventilated area.▶ WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material.▶ Avoid smoking, naked lights or ignition sources.▶ Avoid contact with incompatible materials.▶ When handling, DO NOT eat, drink or smoke.▶ Keep containers securely sealed when not in use.▶ Avoid physical damage to containers.▶ Always wash hands with soap and water after handling.▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.▶ Use good occupational work practice.▶ Observe manufacturer's storage and handling recommendations contained within this SDS.▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
Other information	<ul style="list-style-type: none">▶ Store in original containers.▶ Keep containers securely sealed.▶ Store in a cool, dry, well-ventilated area.▶ Store away from incompatible materials and foodstuff containers.▶ Protect containers against physical damage and check regularly for leaks.▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Continued...

Suitable container	<ul style="list-style-type: none"> ▶ DO NOT use aluminium or galvanised containers ▶ Check regularly for spills and leaks ▶ Lined metal can, lined metal pail/ can. ▶ Plastic pail. ▶ Polyliner drum. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks. <p>For low viscosity materials</p> <ul style="list-style-type: none"> ▶ Drums and jerricans must be of the non-removable head type. ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure. <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> ▶ Removable head packaging; ▶ Cans with friction closures and ▶ low pressure tubes and cartridges <p>may be used.</p> <p>-</p> <p>Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</p>
Storage incompatibility	<p>Nitric acid:</p> <ul style="list-style-type: none"> ▶ is a strong acid and oxidiser ▶ reacts with water or steam to form toxic and corrosive nitrous fumes ▶ reacts violently with water when added as the concentrated acid with generation of heat (always add acid to water to dilute) ▶ reacts violently with reducing agents, bases, combustible materials, finely dispersed or powdered metals and metal alloys, acetic anhydride, acetone, acetylene, acrolein, acrylonitrile, alcohols, aliphatic amines, allyl chloride, ammonia, aniline, anionic exchange resins, 1,4-benzoquinone diimine, 1,2-bis(trimethylsilyl)hydrazine, bromine pentafluoride, cresol, crotonaldehyde, cumene, cyanides, diethyl ether, 1,2-dimethyl-2-trimethylsilylhydrazine, diphenyltin, divinyl ether, N-ethylaniline, ethyl phosphine, 2-ethynylfuran, fluorine, halides of phosphorus or sulfur, hydrazine, hydrogen peroxide, germanium, hydrogen iodide, lithium triethylsilyl amide, metal acetylides, 2-methylthiophene, pentanethiol, phosphorus and phosphorus vapours, polyurethane foam, potassium permanganate, resorcinol, rubber (containing lead), sulfides, sulfur, sulfur dioxide, stibine, thiophene, triethylgallium, polydibromosilane, vinyl ether, zinc ethoxide, zinc phosphide, organic solvents and many other substances and materials ▶ is incompatible with many substances including acrylates, aldehydes, alkanolamines, alkylene oxides, aromatic amines, amides, cresols, cyclic ketones, epichlorohydrin, glycols, hydrocarbons, isocyanates, ketones, oleum, organic anhydrides, paraldehyde, phenols, silanes, strong oxidisers, substituted allyls, sulfuric acid, terpenes, vinyl acetate, vinylidene chloride ▶ forms heat, impact, friction or shock explosive substances with acetic acid, acetoxyethylene glycol, ammonium nitrate, anilinium nitrate, 1,2-dichloroethane, dichloroethylene, dichloromethane, diethylaminoethanol, 3,6-dihydro-1,2,2H-oxazine, dimethyl ether, dinitrobenzenes, disodium phenyl orthophosphate, 2-hexanal, metal salicylates, 3-methylcyclohexanone, nitroaromatics, nitrobenzenes, nitromethane, beta-propyl acrolein, salicylic acid ▶ increases the explosive sensitivity of nitromethane ▶ may decompose when heated with the formation of nitrogen dioxide (which also produces discolouration - colourless 100% acid cannot be stored in the presence of light with formation of nitrogen dioxide (which cause discolouration) ▶ attacks most metals and some plastics, rubber and coatings ▶ Inorganic acids are generally soluble in water with the release of hydrogen ions. The resulting solutions have pH's of less than 7.0. ▶ Inorganic acids neutralise chemical bases (for example: amines and inorganic hydroxides) to form salts - neutralisation can generate dangerously large amounts of heat in small spaces. ▶ The dissolution of inorganic acids in water or the dilution of their concentrated solutions with additional water may generate significant heat. ▶ The addition of water to inorganic acids often generates sufficient heat in the small region of mixing to cause some of the water to boil explosively. The resulting "bumping" can spatter the acid. ▶ Inorganic acids react with active metals, including such structural metals as aluminum and iron, to release hydrogen, a flammable gas. ▶ Inorganic acids can initiate the polymerisation of certain classes of organic compounds. ▶ Inorganic acids react with cyanide compounds to release gaseous hydrogen cyanide. ▶ Inorganic acids generate flammable and/or toxic gases in contact with dithiocarbamates, isocyanates, mercaptans, nitrides, nitriles, sulfides, and strong reducing agents. Additional gas-generating reactions occur with sulfites, nitrites, thiosulfates (to give H₂S and SO₃), dithionites (SO₂), and even carbonates. ▶ Acids often catalyse (increase the rate of) chemical reactions. <p>Hydrogen chloride:</p> <ul style="list-style-type: none"> ▶ reacts strongly with strong oxidisers (releasing chlorine gas), acetic anhydride, caesium cyanotridecahydrodecaborate(2-), ethylidene difluoride, hexalithium disilicide, metal acetylide, sodium, silicon dioxide, tetraselenium tetranitride, and many organic materials ▶ is incompatible with alkaline materials, acetic anhydride, acetylides, aliphatic amines, alkanolamines, alkylene oxides, aluminium, aluminium-titanium alloys, aromatic amines, amines, amides, 2-aminoethanol, ammonia, ammonium hydroxide, borides, calcium phosphide, carbides, carbonates, cyanides, chlorosulfonic acid, ethylenediamine, ethyleneimine, epichlorohydrin, formaldehyde, isocyanates, metals, metal oxides, metal hydroxides, metal acetylides, metal carbides, oleum, organic anhydrides, potassium permanganate, perchloric acid, phosphides, 3-propiolactone, silicides, sulfides, sulfites, sulfuric acid, uranium phosphide, vinyl acetate, vinylidene fluoride ▶ attacks most metals forming flammable hydrogen gas, and some plastics, rubbers and coatings ▶ reacts with zinc, brass, galvanised iron, aluminium, copper and copper alloys <p>▶ Reacts with mild steel, galvanised steel / zinc producing hydrogen gas which may form an explosive mixture with air.</p>

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Levels (PELs) - Table Z1	hydrochloric acid	Hydrogen chloride	Not Available	Not Available	7 mg/m ³ / 5 ppm	TLV® Basis: URT irr
US NIOSH Recommended Exposure Limits (RELs)	hydrochloric acid	Anhydrous hydrogen chloride; Aqueous hydrogen chloride (i.e., Hydrochloric acid, Muriatic acid) [Note: Often used in an aqueous solution.]	Not Available	Not Available	7 mg/m ³ / 5 ppm	Not Available
US ACGIH Threshold Limit Values (TLV)	hydrochloric acid	Hydrogen chloride	Not Available	Not Available	2 ppm	Not Available


US OSHA Permissible Exposure Levels (PELs) - Table Z1	nitric acid	Nitric acid	5 mg/m ³ / 2 ppm	10 mg/m ³ / 4 ppm	Not Available	TLV® Basis: URT & eye irr; dental erosion
US NIOSH Recommended Exposure Limits (RELs)	nitric acid	Aqua fortis, Engravers acid, Hydrogen nitrate, Red fuming nitric acid (RFNA), White fuming nitric acid (WFNA)	5 mg/m ³ / 2 ppm	4 ppm	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	nitric acid	Nitric acid	2 ppm	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
palladium	Palladium	6 mg/m ³	66 mg/m ³	400 mg/m ³
hydrochloric acid	Hydrogen chloride; (Hydrochloric acid)	Not Available	Not Available	Not Available
hydrochloric acid	Deuteriochloric acid; (Deuterium chloride)	1.8 ppm	22 ppm	100 ppm
nitric acid	Nitric acid	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
palladium	Not Available	Not Available
hydrochloric acid	100 ppm	50 ppm
nitric acid	100 ppm	25 ppm
water	Not Available	Not Available

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.										
	Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.										
	<table><tr><td>Type of Contaminant:</td><td>Air Speed:</td></tr><tr><td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td><td>0.25-0.5 m/s (50-100 f/min.)</td></tr><tr><td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td><td>0.5-1 m/s (100-200 f/min.)</td></tr><tr><td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td><td>1-2.5 m/s (200-500 f/min.)</td></tr><tr><td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td><td>2.5-10 m/s (500-2000 f/min.)</td></tr></table>	Type of Contaminant:	Air Speed:	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)
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Within each range the appropriate value depends on:											
<table><tr><td>Lower end of the range</td><td>Upper end of the range</td></tr><tr><td>1: Room air currents minimal or favourable to capture</td><td>1: Disturbing room air currents</td></tr><tr><td>2: Contaminants of low toxicity or of nuisance value only.</td><td>2: Contaminants of high toxicity</td></tr><tr><td>3: Intermittent, low production.</td><td>3: High production, heavy use</td></tr><tr><td>4: Large hood or large air mass in motion</td><td>4: Small hood-local control only</td></tr></table>	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only	
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	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.										
Personal protection											
Eye and face protection	<ul style="list-style-type: none">▶ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure.▶ Chemical goggles whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted.▶ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.▶ Alternatively a gas mask may replace splash goggles and face shields.▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed										

	<ul style="list-style-type: none"> at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]. [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> Elbow length PVC gloves When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower.
Thermal hazards	Not Available

Respiratory protection

Type B-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

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SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Colourless		
Physical state	Liquid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> Contact with alkaline material liberates heat
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	<p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Corrosive acids can cause irritation of the respiratory tract, with coughing, choking and mucous membrane damage. There may be dizziness, headache, nausea and weakness.</p> <p>The material has NOT been classified by EC Directives or other classification systems as "harmful by inhalation". This is because of the lack of corroborating animal or human evidence.</p> <p>Hydrogen chloride (HCl) vapour or fumes present a hazard from a single acute exposure. Exposures of 1300 to 2000 ppm have been lethal to humans in a few minutes.</p> <p>Inhalation of HCl may cause choking, coughing, burning sensation and may cause ulceration of the nose, throat and larynx. Fluid on the lungs followed by generalised lung damage may follow.</p> <p>Breathing of HCl vapour may aggravate asthma and inflammatory or fibrotic pulmonary disease.</p> <p>High concentrations cause necrosis of the tracheal and bronchial epithelium, pulmonary oedema, atelectasis and emphysema and damage to the pulmonary blood vessels and liver.</p>
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	Inhalation of nitric acid mist or fumes may produce respiratory symptoms. Depending on the concentration and duration of exposure, cough, gagging, chest pain, low body oxygen, lung irritation and damage may occur. Deaths have occurred and may be delayed for several days.
Ingestion	<p>Ingestion of acidic corrosives may produce burns around and in the mouth, the throat and oesophagus. Immediate pain and difficulties in swallowing and speaking may also be evident.</p> <p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.</p> <p>Exposure to nitric acid causes burning pain, severe corrosion and scarring of the digestive tract with adhesions, narrowing and obstruction and even anaemia. There may be vomiting, aspiration, lung inflammation and shock. Death may be delayed 12 hours to 14 days or several months from these complications. Survivors may have strictures of the stomach lining and subsequent pernicious anaemia.</p>
Skin Contact	<p>Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue. Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Skin contact with nitric acid may cause corrosion, skin thickening, yellow discolouration of the skin, blisters and scars depending on the concentration exposed. Open cuts, abraded or irritated skin should not be exposed to this material.</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>If applied to the eyes, this material causes severe eye damage.</p> <p>Direct eye contact with acid corrosives may produce pain, tears, sensitivity to light and burns. Mild burns of the epithelia generally recover rapidly and completely.</p> <p>Eye contact with both diluted and concentrated nitric acid may result in burns causing pain, adhesions, corneal damage, blindness or permanent eye damage. Pain may be absent after contact with concentrated nitric acid.</p>
Chronic	<p>Repeated or prolonged exposure to acids may result in the erosion of teeth, swelling and/or ulceration of mouth lining. Irritation of airways to lung, with cough, and inflammation of lung tissue often occurs.</p> <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>Chronic minor exposure to hydrogen chloride (HCl) vapour or fume may cause discolouration or erosion of the teeth, bleeding of the nose and gums; and ulceration of the mucous membranes of the nose. Workers exposed to hydrochloric acid suffered from stomach inflammation and a number of cases of chronic bronchitis (airway inflammation) have also been reported. Repeated or prolonged exposure to dilute solutions of hydrogen chloride may cause skin inflammation.</p> <p>Prolonged or repeated overexposure to low concentrations of nitric acid vapour may cause chronic airway inflammation, corrosion of teeth and chemical lung inflammation.</p>

MM-9023	TOXICITY	IRRITATION
	Not Available	Not Available
palladium	TOXICITY	IRRITATION
	Not Available	Not Available
hydrochloric acid	TOXICITY	IRRITATION
	Inhalation (rat) LC50: 781 ppm/1hr ^[2]	Eye (rabbit): 5mg/30s - mild
	Oral (rat) LD50: 900 mg/kg ^[2]	
nitric acid	TOXICITY	IRRITATION
	Inhalation (rat) LC50: 625 ppm/1h ^t ^[2]	Not Available
water	TOXICITY	IRRITATION
	Not Available	Not Available

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

HYDROCHLORIC ACID	<p>The material may be irritating to the eye, with prolonged contact causing inflammation.</p> <p>The substance is classified by IARC as Group 3:</p> <p>NOT classifiable as to its carcinogenicity to humans.</p>
NITRIC ACID	<p>The material may produce severe irritation to the eye causing pronounced inflammation.</p> <p>The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function.</p> <p>The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p> <p>Oral (?) LD50: 50-500 mg/kg * [Various Manufacturers]</p>
PALLADIUM & HYDROCHLORIC ACID & WATER	No significant acute toxicological data identified in literature search.
HYDROCHLORIC ACID & NITRIC ACID	Asthma-like symptoms may continue for months or even years after exposure to the material ends.
HYDROCHLORIC ACID & NITRIC ACID	<p>For acid mists, aerosols, vapours</p> <p>Test results suggest that eukaryotic cells are susceptible to genetic damage when the pH falls to about 6.5.</p>

Acute Toxicity		Carcinogenicity	
Skin Irritation/Corrosion		Reproductivity	

MM-9023

Serious Eye Damage/Irritation	✓	STOT - Single Exposure	⊖
Respiratory or Skin sensitisation	⊖	STOT - Repeated Exposure	⊖
Mutagenicity	⊖	Aspiration Hazard	⊖

Legend:
 ✗ – Data available but does not fill the criteria for classification
 ✓ – Data available to make classification
 ⊖ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

MM-9023	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable
palladium	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable
hydrochloric acid	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	70.057mg/L	3
	EC50	96	Algae or other aquatic plants	344.947mg/L	3
	EC50	9.33	Fish	0.014000mg/L	4
	NOEC	0.08	Fish	10mg/L	4
nitric acid	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	NOEC	16	Crustacea	107mg/L	4
water	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable

Legend:
 Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Ecotoxicity:

The tolerance of water organisms towards pH margin and variation is diverse. Recommended pH values for test species listed in OECD guidelines are between 6.0 and almost 9. Acute testing with fish showed 96h-LC50 at about pH 3.5

Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
hydrochloric acid	LOW	LOW
water	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
hydrochloric acid	LOW (LogKOW = 0.5392)
water	LOW (LogKOW = -1.38)

Mobility in soil

Ingredient	Mobility
hydrochloric acid	LOW (KOC = 14.3)
water	LOW (KOC = 14.3)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods


Product / Packaging disposal	<ul style="list-style-type: none"> Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Treat and neutralise at an approved treatment plant. Treatment should involve: Neutralisation with soda-ash or soda-lime followed by: burial in a land-fill
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Continued...

- specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers with 5% aqueous sodium hydroxide or soda ash, followed by water. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	NO

Land transport (DOT)

UN number	3264				
UN proper shipping name	Corrosive liquid, acidic, inorganic, n.o.s.				
Transport hazard class(es)	<table border="1"> <tr> <td>Class</td><td>8</td></tr> <tr> <td>Subrisk</td><td>Not Applicable</td></tr> </table>	Class	8	Subrisk	Not Applicable
Class	8				
Subrisk	Not Applicable				
Packing group	II				
Environmental hazard	Not Applicable				
Special precautions for user	<table border="1"> <tr> <td>Hazard Label</td><td>8</td></tr> <tr> <td>Special provisions</td><td>386, B2, IB2, T11, TP2, TP27</td></tr> </table>	Hazard Label	8	Special provisions	386, B2, IB2, T11, TP2, TP27
Hazard Label	8				
Special provisions	386, B2, IB2, T11, TP2, TP27				

Air transport (ICAO-IATA / DGR)

UN number	3264														
UN proper shipping name	Corrosive liquid, acidic, inorganic, n.o.s. *														
Transport hazard class(es)	<table border="1"> <tr> <td>ICAO/IATA Class</td><td>8</td></tr> <tr> <td>ICAO / IATA Subrisk</td><td>Not Applicable</td></tr> <tr> <td>ERG Code</td><td>8L</td></tr> </table>	ICAO/IATA Class	8	ICAO / IATA Subrisk	Not Applicable	ERG Code	8L								
ICAO/IATA Class	8														
ICAO / IATA Subrisk	Not Applicable														
ERG Code	8L														
Packing group	II														
Environmental hazard	Not Applicable														
Special precautions for user	<table border="1"> <tr> <td>Special provisions</td><td>A3A803</td></tr> <tr> <td>Cargo Only Packing Instructions</td><td>855</td></tr> <tr> <td>Cargo Only Maximum Qty / Pack</td><td>30 L</td></tr> <tr> <td>Passenger and Cargo Packing Instructions</td><td>851</td></tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td><td>1 L</td></tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td><td>Y840</td></tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td><td>0.5 L</td></tr> </table>	Special provisions	A3A803	Cargo Only Packing Instructions	855	Cargo Only Maximum Qty / Pack	30 L	Passenger and Cargo Packing Instructions	851	Passenger and Cargo Maximum Qty / Pack	1 L	Passenger and Cargo Limited Quantity Packing Instructions	Y840	Passenger and Cargo Limited Maximum Qty / Pack	0.5 L
Special provisions	A3A803														
Cargo Only Packing Instructions	855														
Cargo Only Maximum Qty / Pack	30 L														
Passenger and Cargo Packing Instructions	851														
Passenger and Cargo Maximum Qty / Pack	1 L														
Passenger and Cargo Limited Quantity Packing Instructions	Y840														
Passenger and Cargo Limited Maximum Qty / Pack	0.5 L														

Sea transport (IMDG-Code / GGVSee)

UN number	3264						
UN proper shipping name	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S.						
Transport hazard class(es)	<table border="1"> <tr> <td>IMDG Class</td><td>8</td></tr> <tr> <td>IMDG Subrisk</td><td>Not Applicable</td></tr> </table>	IMDG Class	8	IMDG Subrisk	Not Applicable		
IMDG Class	8						
IMDG Subrisk	Not Applicable						
Packing group	II						
Environmental hazard	Not Applicable						
Special precautions for user	<table border="1"> <tr> <td>EMS Number</td><td>F-A, S-B</td></tr> <tr> <td>Special provisions</td><td>274</td></tr> <tr> <td>Limited Quantities</td><td>1 L</td></tr> </table>	EMS Number	F-A, S-B	Special provisions	274	Limited Quantities	1 L
EMS Number	F-A, S-B						
Special provisions	274						
Limited Quantities	1 L						

Transport in bulk according to Annex II of MARPOL and the IBC code

Source	Product name	Pollution Category	Ship Type
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IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk	Nitric acid (70% and over) Nitric acid (less than 70%)	Y; Y	2 2
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SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

PALLADIUM(7440-05-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	US - Oregon Permissible Exposure Limits (Z-1)
US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs)	US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants
US - California Permissible Exposure Limits for Chemical Contaminants	US - Washington Permissible exposure limits of air contaminants
US - Hawaii Air Contaminant Limits	US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants
US - Michigan Exposure Limits for Air Contaminants	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

HYDROCHLORIC ACID(7647-01-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants
US - Alaska Limits for Air Contaminants	US - Washington Permissible exposure limits of air contaminants
US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs)	US - Washington Toxic air pollutants and their ASIL, SQER and de minimis emission values
US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs)	US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants
US - California Permissible Exposure Limits for Chemical Contaminants	US ACGIH Threshold Limit Values (TLV)
US - Hawaii Air Contaminant Limits	US ACGIH Threshold Limit Values (TLV) - Carcinogens
US - Idaho - Limits for Air Contaminants	US Clean Air Act - Hazardous Air Pollutants
US - Massachusetts - Right To Know Listed Chemicals	US CWA (Clean Water Act) - List of Hazardous Substances
US - Michigan Exposure Limits for Air Contaminants	US Drug Enforcement Administration (DEA) List I and II Regulated Chemicals
US - Minnesota Permissible Exposure Limits (PELs)	US EPCRA Section 313 Chemical List
US - Oregon Permissible Exposure Limits (Z-1)	US NIOSH Recommended Exposure Limits (RELs)
US - Pennsylvania - Hazardous Substance List	US OSHA Permissible Exposure Levels (PELs) - Table Z1
US - Rhode Island Hazardous Substance List	US SARA Section 302 Extremely Hazardous Substances
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants
US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

NITRIC ACID(7697-37-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft	US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants
US - Alaska Limits for Air Contaminants	US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants
US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs)	US - Washington Permissible exposure limits of air contaminants
US - California Permissible Exposure Limits for Chemical Contaminants	US - Washington Toxic air pollutants and their ASIL, SQER and de minimis emission values
US - Hawaii Air Contaminant Limits	US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants
US - Idaho - Limits for Air Contaminants	US ACGIH Threshold Limit Values (TLV)
US - Massachusetts - Right To Know Listed Chemicals	US CWA (Clean Water Act) - List of Hazardous Substances
US - Michigan Exposure Limits for Air Contaminants	US EPCRA Section 313 Chemical List
US - Minnesota Permissible Exposure Limits (PELs)	US NIOSH Recommended Exposure Limits (RELs)
US - Oregon Permissible Exposure Limits (Z-1)	US OSHA Permissible Exposure Levels (PELs) - Table Z1
US - Pennsylvania - Hazardous Substance List	US SARA Section 302 Extremely Hazardous Substances
US - Rhode Island Hazardous Substance List	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	

WATER(7732-18-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US - Pennsylvania - Hazardous Substance List	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
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Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SECTION 311/312 HAZARD CATEGORIES

Immediate (acute) health hazard	Yes
Delayed (chronic) health hazard	No
Fire hazard	No
Pressure hazard	No
Reactivity hazard	No

US. EPA CERCLA HAZARDOUS SUBSTANCES AND REPORTABLE QUANTITIES (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
Hydrochloric acid	5000	2270
Nitric acid	1000	454

State Regulations

US. CALIFORNIA PROPOSITION 65

None Reported

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (hydrochloric acid; water; palladium; nitric acid)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	N (water; palladium; nitric acid)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC — TWA: Permissible Concentration-Time Weighted Average
PC — STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit.
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

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